

List of UK Pulp & Paper Mills - at January 2016

Mill name/operator	Production capacity (note 1)	%age of UK capacity	Location	Primary product type	Emissions reduction scheme (note 2)
Ahlstrom Chirnside	15,000	0.36%	Chirnside, Scottish Border	Speciality - food & drink	CCA & EU ETS
Ahlstrom Radcliffe (note 3)	15,000	0.36%	Bury, Gtr Manchester	Speciality - pulp abaca fibres	CCA & UK EU ETS Opt-Out
Arjo Wiggins Chartham	10,000	0.24%	Chartham, Kent	Speciality - tracing paper	CCA & UK EU ETS Opt-Out
Arjo Wiggins Stoneywood	68,000	1.64%	Aberdeen	Speciality/Print & writing	CCA & EU ETS
Billerud	45,000	1.08%	Beetham, Cumbria	Packaging - speciality	CCA & UK EU ETS Opt-Out
Carlson Filtration	2,000	0.05%	Barnoldswick, Lancs	Speciality - filtration	CCA Only
De La Rue Bathford	4,000	0.10%	Bathford, Somerset	Speciality - security papers	CCA Only
De La Rue Overton	16,000	0.39%	Overton, Hampshire	Speciality - security papers	CCA & EU ETS
Devon Valley	7,000	0.17%	Cullompton, Devon	Speciality - food & drink	CCA & EU ETS
DS Smith Kemsley	800,000	19.28%	Kemsley, Kent	Packaging - recycled fibre	CCA & EU ETS
Fourstones Paper Mill	6,500	0.16%	Hexham, Northumberland	Speciality - hygiene	CCA Only
Glatfelter	17,000	0.41%	Lydney, Gloucestershire	Speciality - food & drink	CCA & EU ETS
Higher Kings Mill	30,000	0.72%	Cullompton, Devon	Print & writings - speciality	CCA & EU ETS
Hollingsworth & Vose	12,000	0.29%	Cheltenham, Gloucester	Speciality - filtration	CCA & EU ETS
Huhtamaki	20,000	0.48%	Lurgan, Northern Ireland	Speciality - moulded pulp	CCA & EU ETS
Iggesund Paperboard (note 4)	220,000	5.30%	Workington, Cumbria	Packaging - speciality	CCA & EU ETS
Intertissue	60,000	1.45%	Baglan, South Wales	Tissue & hygiene	CCA & EU ETS
James Cropper	50,000	1.20%	Kendal, Cumbria	Packaging - speciality/Print & writing	CCA & EU ETS
Kimberly Clark Barrow	120,000	2.89%	Barrow, Cumbria	Tissue & hygiene	CCA & EU ETS
Kimberly Clark Flint	30,000	0.72%	Flint, North Wales	Tissue & hygiene	CCA & EU ETS
Kimberly Clark Northfleet	80,000	1.93%	Northfleet, Kent	Tissue & hygiene	CCA & EU ETS
Northwood & Wepa Bridgend	50,000	1.20%	Bridgend, Mid Glamorgan	Tissue & hygiene	CCA & EU ETS
Northwood Tissue (Disley)	30,000	0.72%	Disley, Stockport	Tissue & hygiene	CCA & UK EU ETS Opt-Out
Northwood Tissue (Lancaster)	11,000	0.27%	Lancaster, Lancashire	Tissue & hygiene	CCA & UK EU ETS Opt-Out
Palm Newsprint	400,000	9.64%	Kings Lynn, Norfolk	Print & writings - newsprint	CCA & EU ETS
Romiley Board Mill	50,000	1.20%	Stockport, Gtr Manchester	Packaging - recycled fibre	CCA & UK EU ETS Opt-Out
Saica Manchester	400,000	9.64%	Trafford, Gtr Manchester	Packaging - recycled fibre	CCA & EU ETS
Sapphire Paper Mill	40,000	0.96%	Glenrothes, Fife	Tissue & hygiene	CCA & UK EU ETS Opt-Out
SCA Chesterfield	30,000	0.72%	Chesterfield, Derbyshire	Tissue & hygiene	CCA & UK EU ETS Opt-Out
SCA Manchester	50,000	1.20%	Trafford Park, Manchester	Tissue & hygiene	CCA & EU ETS
SCA Oakenholt	70,000	1.69%	Oakenholt, North Wales	Tissue & hygiene	CCA & EU ETS
SCA Prudhoe	100,000	2.41%	Prudhoe, Northumberland	Tissue & hygiene	CCA & EU ETS
SCA Stubbins	80,000	1.93%	Bury, Gtr Manchester	Tissue & hygiene	CCA & EU ETS
Smurfit Kappa SSK Birmingham	230,000	5.54%	Birmingham, W Midlands	Packaging - recycled fibre	CCA & EU ETS
Smurfit Kappa Townsend Hook	260,000	6.27%	Townsend Hook, Kent	Packaging - recycled fibre	CCA & EU ETS
Sofidel Lancaster	30,000	0.72%	Lancaster, Lancashire	Tissue & hygiene	CCA & UK EU ETS Opt-Out
Sofidel Leicester	70,000	1.69%	Leicester, East Midlands	Tissue & hygiene	CCA & EU ETS
Sonoco Stainland	70,000	1.69%	Halifax, West Yorkshire	Packaging - recycled fibre	CCA & EU ETS
St Cuthberts Paper Mill	1,000	0.02%	Wells, Somerset	Print & writings - speciality	CCA Only
Sundeala	5,000	0.12%	Dursley, Gloucestershire	Speciality - board	CCA Only
Union Papertech	6,000	0.14%	Oldham, Gtr Manchester	Speciality - food & drink	CCA & UK EU ETS Opt-Out
UPM Caledonian (note 4)	260,000	6.27%	Irvine, Ayrshire	Print & writing - magazine	CCA & EU ETS
UPM Shotton	260,000	6.27%	Shotton, Deeside	Print & writings - newsprint	CCA & EU ETS
Vernacare	9,000	0.22%	Bolton, Gtr Manchester	Speciality - moulded pulp	CCA & UK EU ETS Opt-Out
Weidmann Whiteley	10,000	0.24%	Otley, West Yorkshire	Speciality - electrical insulation	CCA & EU ETS
45 UK Mills - est total capacity (tonnes)	4,149,500	100.00%		Tonnes of production capacity per annum (at January 2016)	

By Sub-sector:			Number of mills (note 5)
Print & Writings (inc Newsprint)	1,010,000	24.34%	6
Packaging	2,100,000	50.61%	8.5
Tissue & Hygiene	851,000	20.51%	15
Speciality	188,500	4.54%	15.5
Est total production capacity (tonnes)	4,149,500	100.00%	45

Notes:

- (1) - Capacity is either as stated on website, advised by company or CPI estimate - figures are not actual production
- (2) - Emissions reduction scheme (CCA - Climate Change Agreement; EU ETS - European Union Emissions Trading System):
CCA - Membership of the CCA means the site has agreed an energy efficiency improvement target with the UK Government
EU ETS - The site is required to comply with EU ETS and report annual emissions of CO2 plus provide allowances to cover these emissions
EU ETS Opt-Out - The site has low emissions (below 25kpa) and participates in the UK opt-out scheme as an alternative to the main EU ETS
- (3) - Specialist pulp manufacture
- (4) - integrated mechanical pulp mill
- (5) - Number of mills in each sector - where producing in more than one sector half allocated to each